

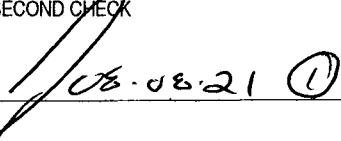
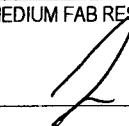
Date: Wednesday, 8/20/2008 10:08:30 AM
 User: David Duval

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ACCESS PANEL	
Job Number	: 05038		Part Number	: D37055	
Estimate Number	: 13556		Drawing Number	: D3705 PROTO 08.08.20 Rev.B	
P.O. Number	:		Project Number	: N/A	
This Issue	: 8/20/2008	S.O. No. :	Drawing Revision	: PROTO	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 8/27/2008 Qty: 1 Um: Each	
Previous Run	:				
Written By	: <u>DL 08/08/20</u>				
Checked & Approved By	:				
Comment	: Est Rev:A 08-08-20 new issue DD verified by:EC				

PRELIMINARY ISSUE~~**PROTOTYPE**~~

Additional Product

Job Number:			FOR ENGINEERING USE ONLY	
Seq. #:	Machine Or Operation:	Description:		
1.0	M6061T6S040	6061-T6 .040 Sheet 		
Comment: Qty.: 0.3281 sf(s)/Unit Total : 0.3281 sf(s) 6061-T6 .040 Sheet batch <u>106747</u> FB 8-8-20				
2.0	WATER JET	FLOW WATER JET 		
Comment: FLOW WATER JET 1-Cut as per Dwg D3705 Dwg Rev: <u>PRE. L.</u> Prog Rev: <u>PRE. L.</u> 				
2- Deburr if necessary <u>FB 8-8-20</u>				
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 		
<u>FB 8-8-20</u>				
Comment: INSPECT PARTS AS THEY COME OFF MACHINE				
4.0	QC8	SECOND CHECK 		
<u>QC8 - 08.21</u> 				
Comment: SECOND CHECK				
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 		
<u>N/A</u> 				
Comment: Deburr if necessary.				

Date: Wednesday, 8/20/2008 10:08:30 AM
User: David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ACCESS PANEL

Job Number: 05038

Part Number: D37055

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 QC5



INSPECT WORK TO CURRENT STEP

ENGINEERING

08-08-22 APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

MJ

08-08-22

8.0 POWDER COATING

POWDER COATING



m102316

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME: *7:40*

08-08-25

OVEN TEMPERATURE: *310°*

MJ 08-08-22

FINISH TIME: *8:10*

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

FOR ENGINEERING USE ONLY

Location: _____

08-08-22

11.0 QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 MJ

08-08-22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



charge to WO # 00224A

POSITIVE RECALL

EFFECTIVE 08-08-22 AUTH M

RELEASED J DATE 09-02-17

DART AEROSPACE LTD	Work Order:	05038
Description: ACCESS PANEL	Part Number:	D3705-5
Inspection Dwg:D3705-5 Rev: PROTO TYPE		Page 1 of 1

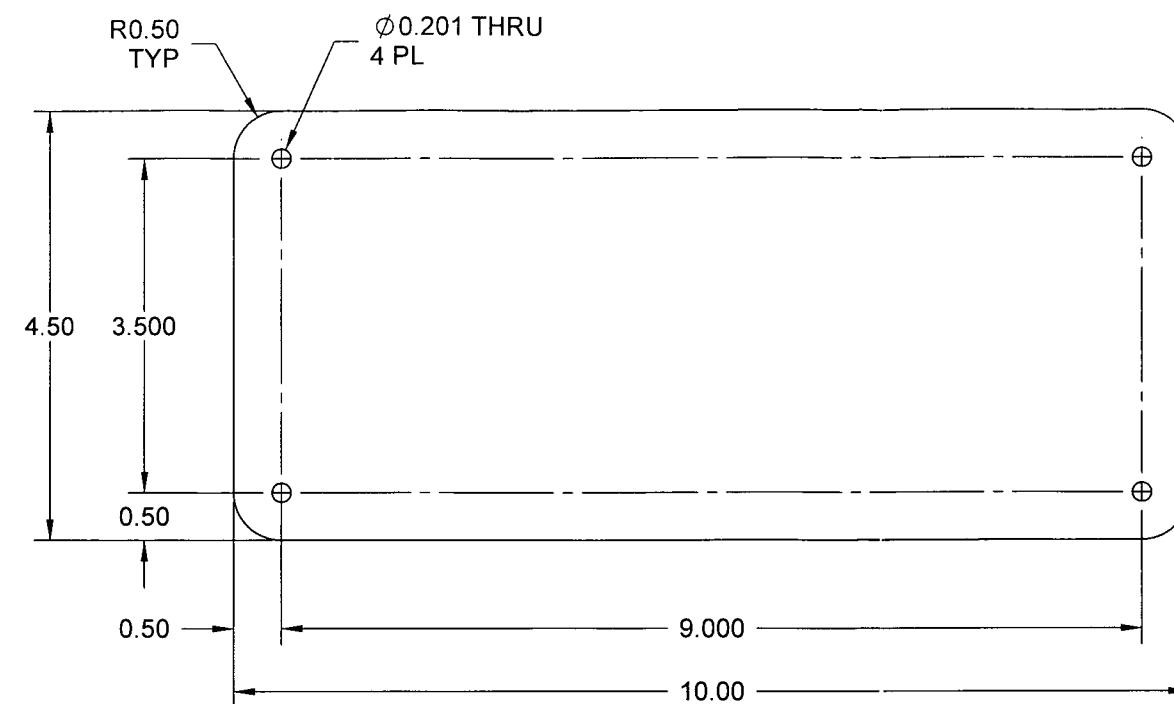
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>FB</u>	Audited by: <u>/</u>	Prototype Approval: <u>/</u>
Date: <u>8-8-20</u>	Date: <u>06-08-21</u>	Date: <u>06-08-21</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1



0.040
REF

D3705-5 ACCESS PANEL

PRELIMINARY ISSUE
08.08.22

PROTOTYPE
08.08.20

D3705-5 NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.040 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3705-5" USING WHITE FINE POINT PERMANENT INK MARKER
- 8) WEIGHT: 0.17 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3705	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		INSTRUMENT PANEL ASS'Y	NTS
DATE	08.08.07	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

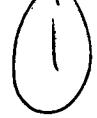
Date: Wednesday, 8/20/2008 10:08:30 AM
 User: David Duvall

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: ACCESS PANEL	
Job Number	: 05038				
Estimate Number	: 13556				
P.O. Number	:		Part Number	: D37055	
This Issue	: 8/20/2008	S.O. No. :	Drawing Number	: D3705 PROTO	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: PROTO	
Previous Run	:		Material	:	
Written By	: <u>DL</u> 08/08/20		Due Date	: 8/27/2008	
Checked & Approved By	:		Qty.	1 Um: Each	
Comment	: Est Rev:A 08-08-20 new issue DD verified by:EC				

Additional Product

PROTOTYPE

Job Number:			FOR ENGINEERING USE ONLY		
Seq. #:	Machine Or Operation:	Description:			
1.0	M6061T6S040	6061-T6 .040 Sheet P105374			
					
Comment: Qty.: 0.3281 sf(s)/Unit Total : 0.3281 sf(s) 6061-T6 .040 Sheet batch 105374 FB 8-8-20 <i>magne.</i>					
2.0	WATER JET	FLOW WATER JET 			
Comment: FLOW WATER JET 1-Cut as per Dwg D3705 Dwg Rev: <u>P.R.E. L.</u> FB 8-8-20 Prog Rev: <u>P.R.E. L.</u> 					
2- Deburr if necessary FB 8-8-20 					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE FB 8-8-20 					
4.0	QC8	SECOND CHECK 			
Comment: SECOND CHECK FB 8-8-21 					
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 			
Comment: Deburr if necessary. <i>N/A</i> 					

Receiving Report

Date: 8/11/97
 Supplier: M2L

Batch No: M106747
 Dart P/O: 5374

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Credit

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 Q.C. Inspection: OK N/A
 Work Order: OK N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M6061T63070X002</u>		<u>12</u>	<u>20</u>	<u>0</u>	<u>8</u>	
<u>M6061T63080X002</u>		<u>12</u>	<u>20</u>	<u>0</u>	<u>8</u>	

Initials of receiver (if shipment OK) Level 12 CD

Production/Admin:

Date: 08/01/97

Received/Costing: RD

Initial: CD

Location: _____

H:\FORMS\Purchasing\approved purchase\RECREPORT.RPT

Sub-Total
G.S.T.

602.00
30.10

FRAIS D'ADMINISTRATION DE 1½% PAR MOIS (18% PAR ANNÉE) SUR COMPTE PASSÉ DÜ.
 LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE QUÉBEC ET COMME
 YANT PRIS NAissance DANS LE DISTRICT JUDICIAIRE DE MONTREAL.
 ADMINISTRATION CHARGES OF 1½% PER MONTH (18% PER YEAR) ON OVERDUE ACCOUNTS.
 THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
 BE CONSIDERED AS HAVING ORIGINATED IN THE JUDICIAL DISTRICT OF MONTREAL.

TOTAL ➔

632.10

Corus Aluminum Rolled Products - Corus Aluminum Extrusions

young birds

5002 1 130

LEADER OF LASER SCIENTISTS

TEST-NUMBER /A - EARTH SENS /M - MIDGATE /V - 0-100 VOLTS /9 - STANDARD SERPENTINE
1 /WAVE - 2 /WAV MECHANICAL VIBRATIONS

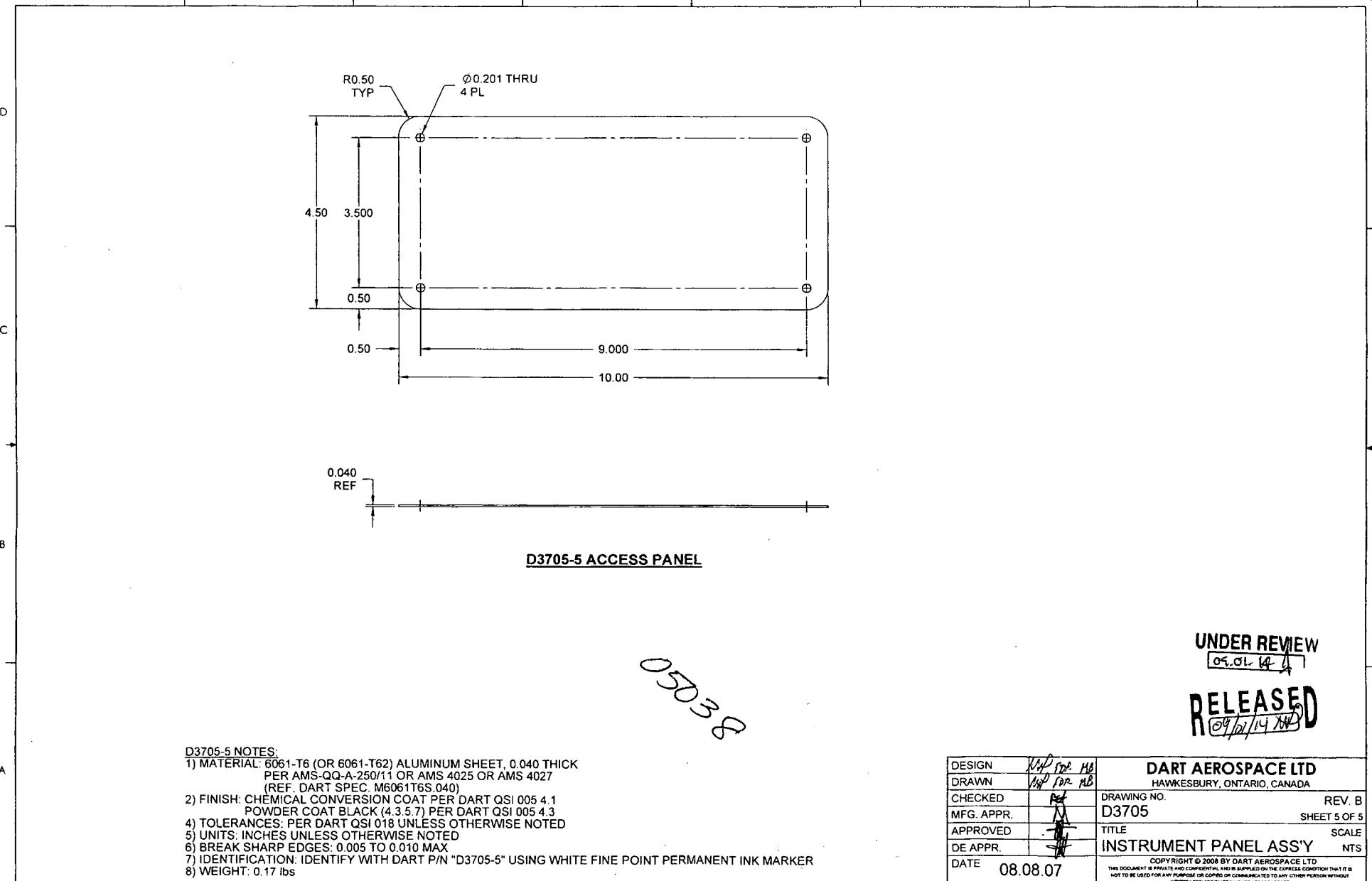
DISINTEGRANT : CORTIS ALUMINUM MOLDED PRODUCTS USE

CERTIFICATE OF SPECIFICATION

NAME : 2005-09-27 MROB, REP. : 0000122211/007 NRGST : 65947/07 PAGE : 2 / 2

corus

8 7 6 5 4 3 2 1

**UNDER REVIEW**

05/01/14

RELEASED

05/01/14

DESIGN	<i>M&P</i>	DART AEROSPACE LTD
DRAWN	<i>M&P</i>	HAWKSLEY, ONTARIO, CANADA
CHECKED	<i>M&P</i>	
MFG. APPR.	<i>M&P</i>	REV. B
APPROVED	<i>M&P</i>	D3705
DE APPR.	<i>M&P</i>	SHEET 5 OF 5
DATE	08.08.07	TITLE
		SCALE
		INSTRUMENT PANEL ASS'Y
		NTS

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8 7 6 5 4 3 2 1